CHIORINO®
1906
Passion for belting

Your partner for food safety

HACCP conveyor and process belts

Meat & Poultry

HACCP conveyor and process belts for meat & poultry

CHIORINO manufactures conveyor and process belts that fully comply with the latest european and international Food Regulations, and are particularly recommended for the **HACCP system**.

The wide range of CHIORINO food belts is developed to satisfy all demanding applications in meat & poultry, assuring the **highest safety** and **hygiene**.

Certified Food Compliance

To protect Consumer's health, CHIORINO process and conveyor belts comply with the latest european and international Food Regulations:

- **REGULATION EC 1935/2004** and amendments
- **REGULATION EC 2023/2006** and amendments
- **REGULATION EU 10/2011** and amendments
- **FDA (Food and Drug Administration)**
- **REGULATION NSF/ANSI 3-A 14159-3-2014** and amendments
- **USDA (United States Department of Agriculture)**
- **HALAL (World Halal Authority)**

The careful selection of raw materials, the constant adjustment by R&D Department to the legislative developments in food safety, the strict controls throughout the production process (Good Manufacturing Practices) guarantee total food compliance of CHIORINO belts.

Declarations of compliance as prescribed by law are available for every CHIORINO food belt.

Thus, the Customers are certain to use materials that fully comply with the HACCP system.

CHIORINO

DECLARATION OF COMPLIANCE

NA-789 2M5 U0-U2 HP W A

REGULATION EC 1935/2004 and amendments
REGULATION EC 2023/2006 and amendments
REGULATION EU 10/2011 and amendments
REGULATION EU 2017/752 of 28 April 2017 amending and correcting Regulation EU 10/2011

Leading brand for hygiene and food safety

HP® PRODUCT SYSTEM

The HP® conveyor and process belts are the benchmark in the food industry as far as **hygiene**, **performance** and **working life** are concerned.

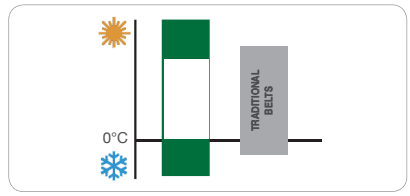
The HP® belts fully support all the **HACCP procedures** through the whole food manufacturing process.

BENEFITS

- **Total respect of the HACCP system**
- **Non staining**
- **Easy to clean**
- **Time, water and enery saving**
- **Long service life**

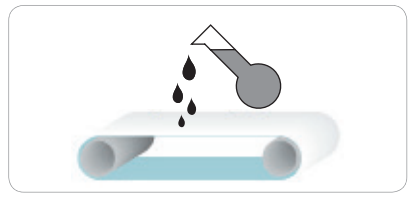
Resistance to high/low temperatures

The HP® belts offer increased resistance to high temperatures compared to traditional polyurethane belts and maintain their characteristics even at lowest temperatures.



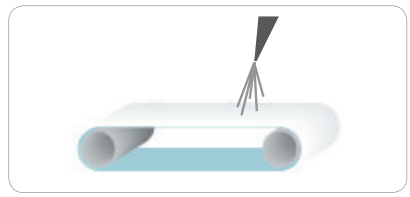
Resistance to oils and chemical agents

The HP® belts ensure an excellent resistance to the chemical agents, fats and aggressive oils, including sunflower, palm and coconut oil.



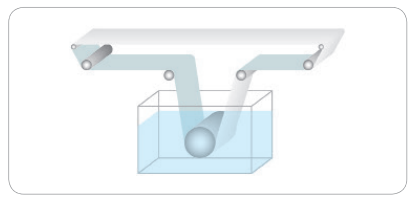
Resistance to hydrolysis

The HP® belts guarantee an excellent resistance to hydrolysis as well as the chemical and mechanical action of washing with hot water and steam, including in continuous systems.



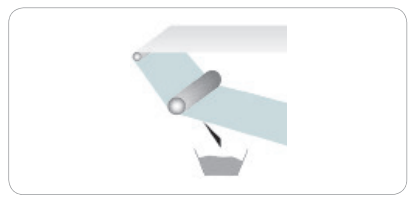
Clean-in-place

HP® belts can be subjected to continuous washing systems with hot water and detergents without undergoing any deterioration.



Superior flexibility and mechanical resistance

The HP® belts offer a superior flexibility and are extremely resistant to abrasion and mechanical stress caused by knife edges, backflexing and scrapers.



Ultimate positive drive belt

HP COMPACT® is a homogeneous conveyor and process belts - smooth or positive drive - assuring **total hygiene** and designed to resist the most severe **cleaning procedures**.

It goes beyond the application limits of both modular and monolithic belts, reinforced or not, commonly found in the market.

+ BENEFITS

- **Total food safety**
- **Superior resistance to washing and sanitizing**
- **Excellent resistance to fats and oils**
- **Self-tracking**
- **Optimized cost of ownership**

Accuracy and precision

HP COMPACT MINI DRIVE® is the ultimate solution for **food positive drive** belts featuring a **reduced teeth pitch**.

Ideal for running on small pulleys, it assures **smooth product transfer** and **increased production efficiency.**

+ BENEFITS

- **Accurate product transfer**
- **No mistracking. No misalignements**
- **Suitable for bi-directional running**
- **Ideal for high speed**
- **Optimized cost of ownership**

Detectable solutions for contamination-free food

DET™

Chiorino DET™ is a full range of **food grade metal detectable** products.

The exclusive DET™ TPU belt is **recognized** in very **small particles** by the metal detectors used in food processing and packaging.

Chiorino DET™ line guarantees a **safest food production** and **prevents products recalls.**

+ BENEFITS

- Guaranteed food safety
- No food contamination
- Waste reduction
- Prevents product recalls
- Long service life

Heavy duty reliable thick belts

FD™

The Food Duty™ line of **high thickness polyurethane** belts has been designed to overcome the **limits** of the current **PVC belts** for heavy-duty applications in the food processing industry.

The polyurethane cover of Food Duty™ belts ensures **higher performances** and **greater hygiene** levels compared to PVC belts.

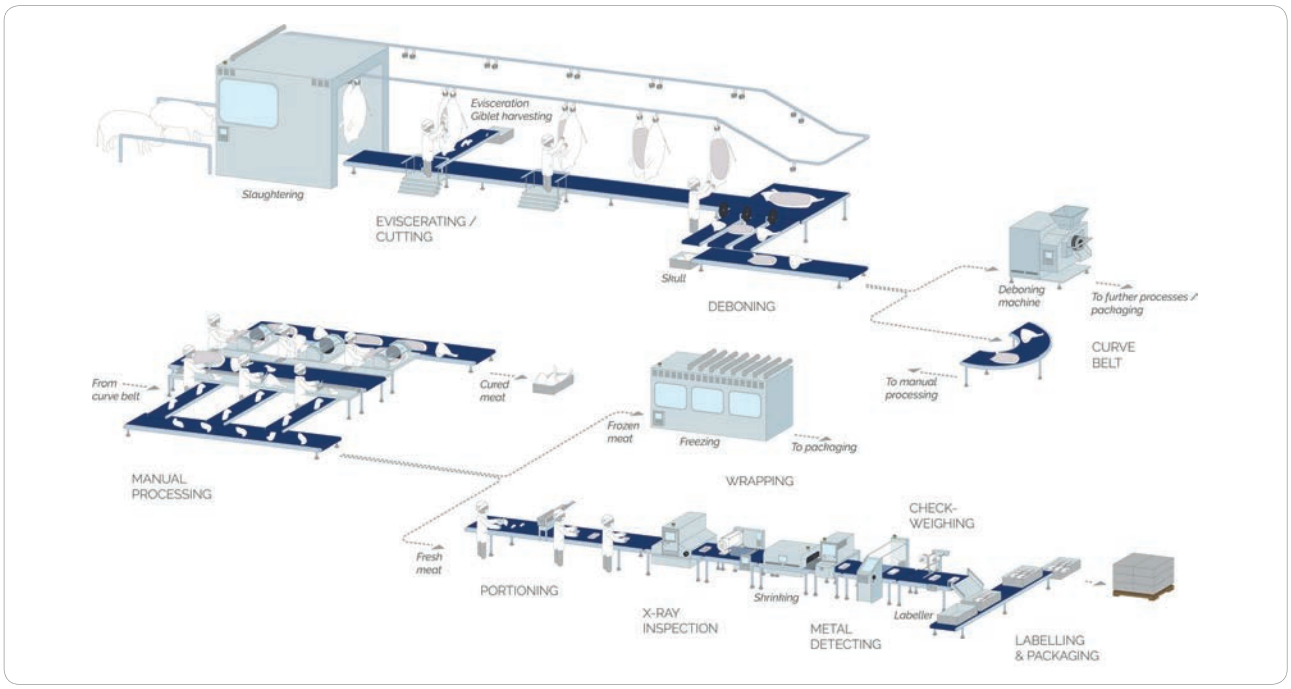
+ BENEFITS

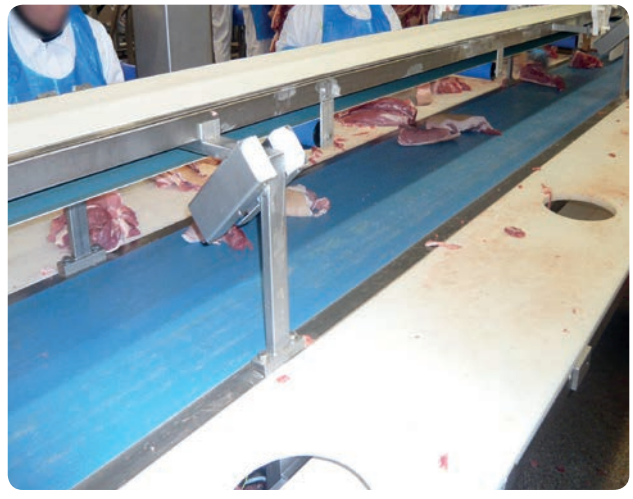
- Guaranteed food safety
- Highest resistance to fats and oils
- Excellent reliability
- Reduced maintenance costs
- Long service life

Meat

KEY FEATURES		BENEFITS
Excellent resistance to cut and abrasion	>	**Highest reliability even with scrapers**
Superior resistance to aggressive fats	>	**Resistance to ageing and long service life**
Superior sanitizing and cleaning resistance	>	**Less bacteria proliferation**
Resistance to low temperatures	>	**Long service life**

Industrial line for meat processing

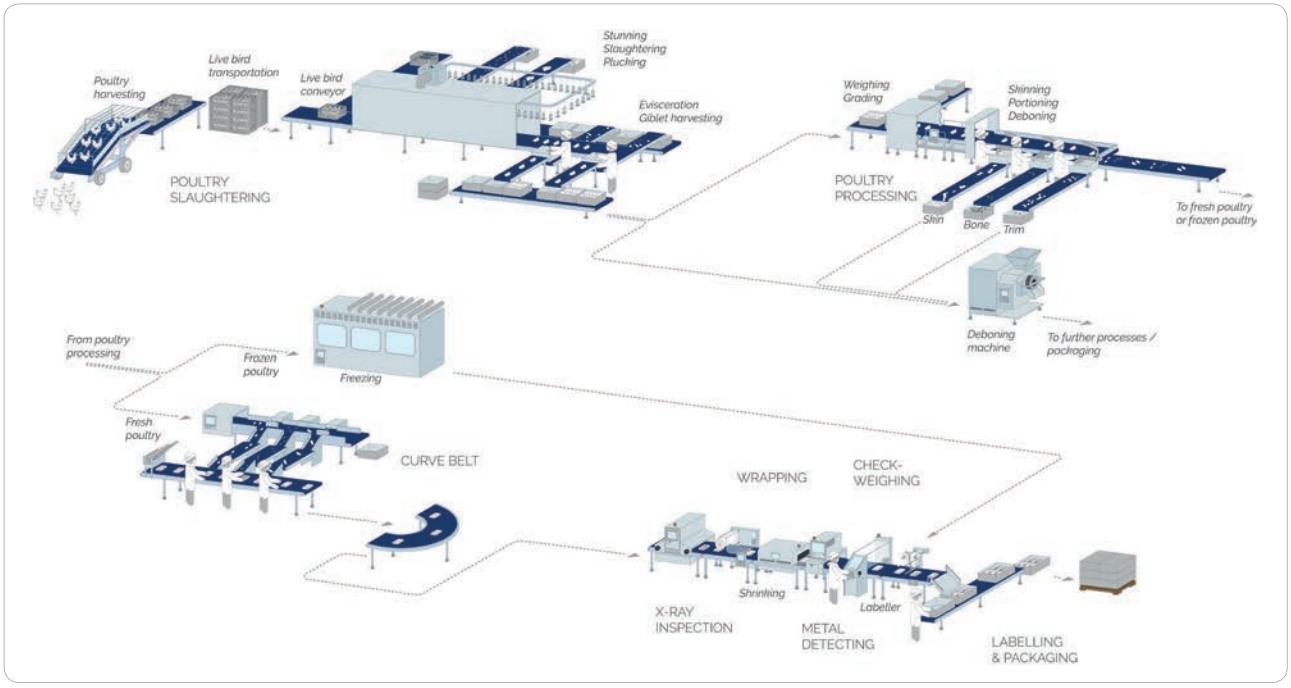


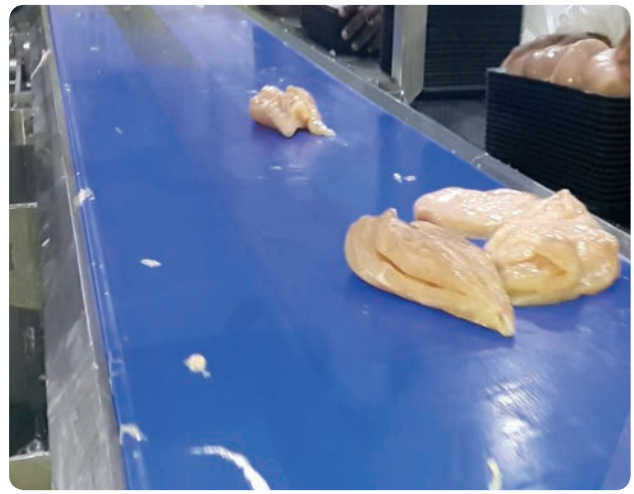


Poultry

KEY FEATURES		BENEFITS
Superior resistance to aggressive fats	>	**Resistance to ageing**
Superior sanitizing and cleaning resistance	>	**Total food safety**
Excellent resistance to sharp impacts and abrasion	>	**Highest reliability and less product waste**
Resistance to low temperatures	>	**Long service life**

Industrial line for poultry processing

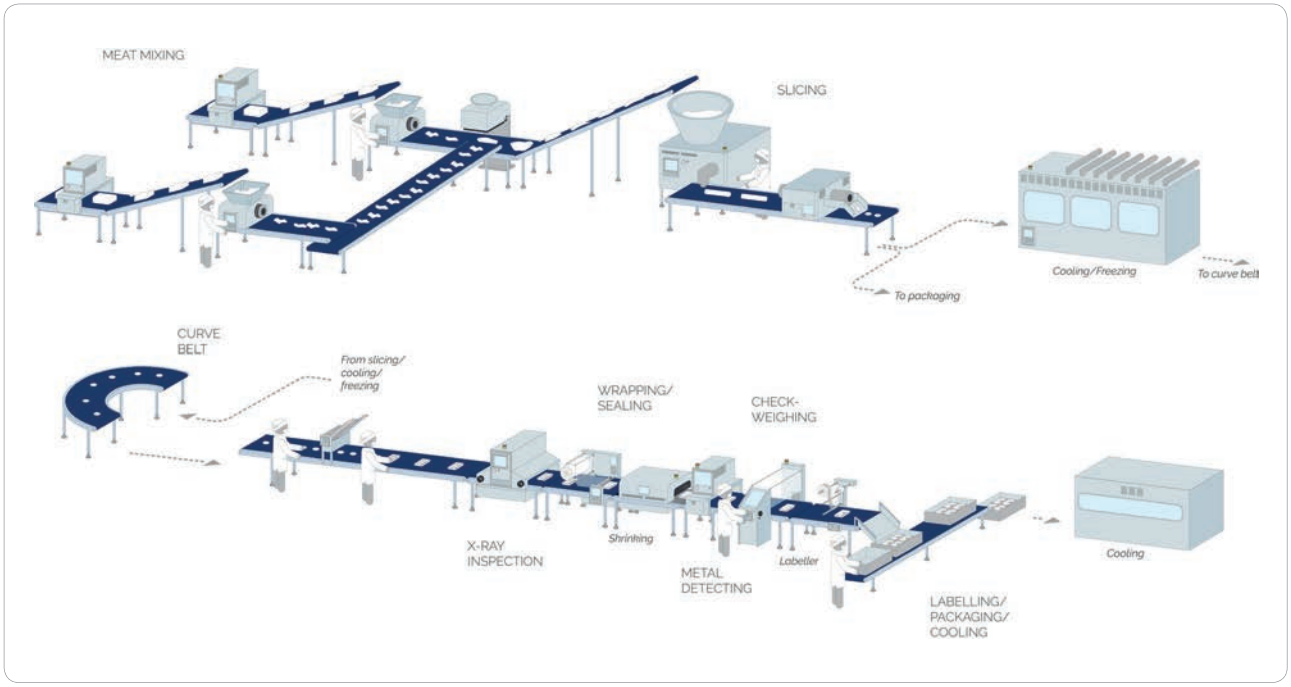


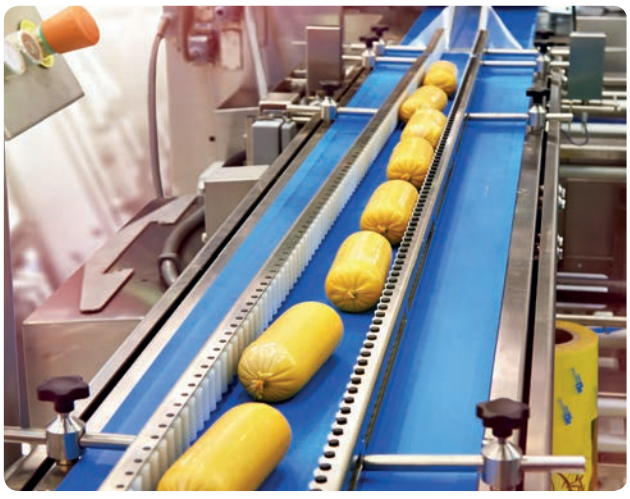


Slicing

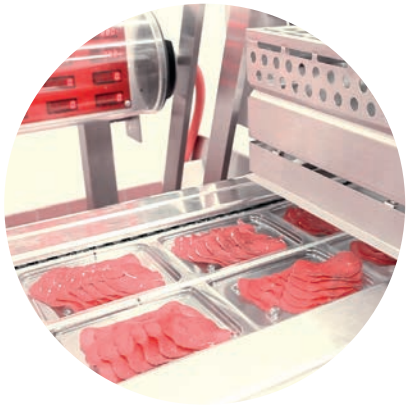
KEY FEATURES		BENEFITS
Highest resistance to cleaning and sanitizing	>	**Total hygiene and food safety**
Fray-free edges	>	**Product safety and no contamination**
Suitable for high speeds	>	**Perfect positioning Increased output**
Resistance to low temperature	>	**Long service life**

Industrial line for sausage / slicing processing





Packaging



The wide range of Chiorino belts assures **safe and hygienic packaging** of meat & poultry products.

HP® elastic belts

The **elastic HP® fibreless** and **highly resilient** food belts can be **easily fitted** on spreaders or electronic check-weighers.

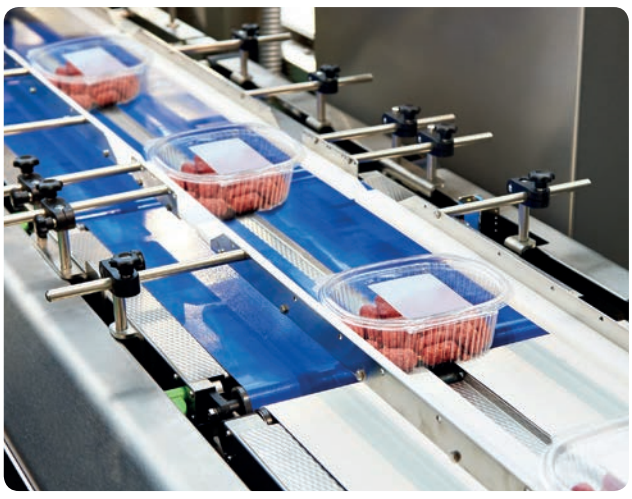
- Total feeding precision
- Quick and easy to fit and replace without tensioning devices
- Fully HACCP compliant thanks to their extraordinary resistance to cleaning systems
- Blue surface and a wide range of patterns

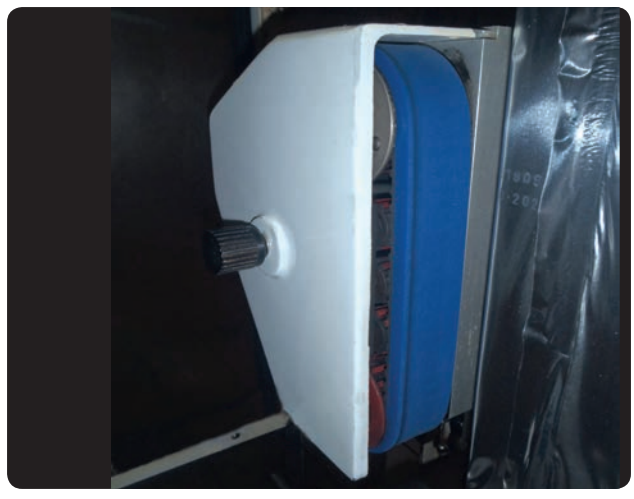
MF™ seamless belts

CHIORINO manufactures **truly endless** belts for vertical form-fill seal machines, with different coverings according to the type of packaging used.

- **Silicone blue:** food grade belts ideal for aseptic packagings
- **HS W white:** both for PVC and polyethylene films and abrasive packagings (paper, fabric, etc.)
- **R purple red:** both for PVC and polyethylene films and abrasive packagings (paper, fabric, etc.)
- **B beige:** for very abrasive packagings.

Available with **special executions**: cuntersunks, punched holes, diagonal slots, groovings, application of polyurethane or rubber timing belts.





Technical data

Premium line

Code	Type	Conveying surface coating		Perm. antistatic	Total thickness	Knife edge min. radius [1]	Min. pulley diameter [1]	Pull for 1% elong. [2]	Max. admiss. pull	Temperature resistance °C		Coeff. of friction [3]
		Material	Colour		mm	mm	mm	N/mm	N/mm	min.	max.	
NA-790	**EL2-U10 HP W**	TPU HP®	white		1.0	-	10	2	2	-30	60	MF
NA-785	**EL2-U10 HP blue**	TPU HP®	blue		1.0	-	10	2	2	-30	60	MF
NA-1089	**EL3-U15 HP PN blue**	TPU HP®	blue		1.5	-	10	3	3	-30	60	MF
NA-899	**EL4-U20 HP blue**	TPU HP®	blue		2.0	-	10	4	4	-30	60	MF
NA-948	**1M5 U0-U2 HP W A**	TPU HP®	white	•	0.7	3	6	5	5	-30	110	MF
NA-946	**1M5 U0-U2 HP W S A**	TPU HP®	white	•	0.7	3	6	5	5	-30	110	HF
NA-1052	**1M5 U0-U2 HP blue S A**	TPU HP®	blue	•	0.7	3	6	5	5	-30	110	HF
NA-947	**1M5 U0-U2 HP VL blue A**	TPU HP®	blue	•	0.7	3	6	5	5	-30	110	MF
NA-1191	**1M5 U3-U3 HP FL/FM W**	TPU HP®	white		1.4	-	10	5	5	-30	110	MF
NA-983	**1T6 U0-U2 HP W A**	TPU HP®	white	•	0.8	4	8	6	6	-30	110	MF
NA-789	**2M5 U0-U2 HP W A**	TPU HP®	white	•	1.3	4	8	6	12	-30	110	MF
NA-1067	**2M5 U0-U2 HP blue A**	TPU HP®	blue	•	1.3	4	8	6	12	-30	110	MF
NA-913	**2M5 U0-U2 HP W S A**	TPU HP®	white	•	1.3	4	8	6	12	-30	110	HF
NA-1054	**2M5 U0-U2 HP blue S A**	TPU HP®	blue	•	1.3	4	8	6	12	-30	110	HF
NA-1410	**2M5 U0-U2 HP VL blue**	TPU HP®	blue		1.3	4	8	5	10	-30	110	MF
NA-786	**2M5 U0-U2 HP VL blue A**	TPU HP®	blue	•	1.3	4	8	6	12	-30	110	MF
NA-851	**2M5 U2-U2 HP VL blue A**	TPU HP®	blue	•	1.5	-	10	6	12	-30	110	MF
NA-1193	**2M5 U0-U7 HP LG blue S A**	TPU HP®	blue	•	1.8	-	10	6	12	-30	110	HF
NA-1130	**2M5 U0-U8 HP CC blue**	TPU HP®	white	•	2.9	-	10	6	12	-30	110	HF
NA-1324	**2M5 U0-U8 HP STL blue**	TPU HP®	white	•	2.9	-	15	6	12	-30	110	HF
NA-1087	**2M5 U0-U15 HP ST W A**	TPU HP®	white	•	3.5	-	50	5	10	-30	110	MF
NA-992	**2T12 U0-U2 HP VL W A**	TPU HP®	white	•	1.6	6	12	12	24	-30	110	MF
NA-1020	**3M8 U0-U5 HP W A**	TPU HP®	white	•	2.3	-	60	10	20	-30	110	MF
NA-1083	**3M8 U0-U5 HP blue A**	TPU HP®	blue	•	2.3	-	60	10	20	-30	110	MF

Homogeneous belts

NA-1366A	**HP Compact 15 blue**	TPU HP®	blue		1.5	-	25	5	10	-30	110	MF
NA-1359A	**HP Compact 20 blue**	TPU HP®	blue		2.0	-	50	8	16	-30	110	MF
NA-1207A	**HP Compact 25 blue**	TPU HP®	blue		2.5	-	50	8	16	-30	110	MF
NA-1294A	**HP Compact 25 PN blue**	TPU HP®	blue		2.5	-	50	8	16	-30	110	MF
NA-1328A	**HP Compact 25 RG blue**	TPU HP®	blue		2.5	-	50	8	16	-30	110	MF
NA-1328A RG	**HP Compact RG 25 blue**	TPU HP®	blue		2.5	-	50	8	16	-30	110	MF
NA-1257A	**HP Compact 25 VL blue**	TPU HP®	blue		2.5	-	50	8	16	-30	110	MF
NA-1307A	**HP Compact 40 blue**	TPU HP®	blue		4.0	-	80	15	30	-30	110	MF

Positive drive homogeneous belts

Code	Type	Material	Colour	Total thickness	Pitch	Tooth section	Tooth length	Min. diameter[1]	Pull for 1% elong.	Temperature resistance	
				mm	mm	mm	mm	mm	N/mm	min. °C	max. °C
NA-1481F_D6	**HP Compact Minidrive 15/20 A blue**	TPU HP®	blue	1.5	20	6 x 4	72	20	10	-30	90
NA-1366F_D6	**HP Compact Minidrive 15/20 blue**	TPU HP®	blue	1.5	20	6 x 4	72	25	5	-30	90
NA-1359C_D13	**HP Compact Drive 20/40 blue**	TPU HP®	blue	2.0	40	13 x 8	72	80	8	-30	90
NA-1207C_D13	**HP Compact Drive 25/40 blue**	TPU HP®	blue	2.5	40	13 x 8	72	80	8	-30	90
NA-1294C_D13	**HP Compact Drive 25/40 PN blue**	TPU HP®	blue	2.5	40	13 x 8	72	80	8	-30	90
NA-1328C_D13	**HP Compact Drive 25/40 RG blue**	TPU HP®	blue	2.5	40	13 x 8	72	80	8	-30	90
NA-1257C_D13	**HP Compact Drive 25/40 VL blue**	TPU HP®	blue	2.5	40	13 x 8	72	80	8	-30	90
NA-1307C_D13	**HP Compact Drive 40/40 blue**	TPU HP®	blue	4.0	40	13 x 8	72	80	15	-30	90

Round belts

Code	Type	Material	Colour	Surface	Hardness	Diameter	Min. pulley diameter	Pull for 8% elongation	Temperature resistance	
					Sh.A	mm	mm	N	min. °C	max. °C
ES-603	**RU-3 HP blue**	TPU HP®	blue	smooth	85	3	20	15	-20	60
ES-604	**RU-4 HP blue**	TPU HP®	blue	smooth	85	4	35	26	-20	60
ES-605	**RU-5 HP blue**	TPU HP®	blue	smooth	85	5	45	42	-20	60
ES-606	**RU-6 HP blue**	TPU HP®	blue	smooth	85	6	50	60	-20	60
ES-607	**RU-8 HP blue**	TPU HP®	blue	smooth	85	8	70	110	-20	60
ES-719	**RU-4 R HP blue**	TPU HP®	blue	rough	85	4	35	26	-20	60
ES-720	**RU-6 R HP blue**	TPU HP®	blue	rough	85	6	50	60	-20	60

XW-P X-wide belts

Code	Type	Conveying surface coating		Perm. antistatic	Total thickness	Knife edge min. radius [1]	Min. pulley diameter [1]	Pull for 1% elong. [2]	Max. admiss. pull	Temperature resistance °C		Coeff. of friction [3]
		Material	Colour		mm	mm	mm	N/mm	N/mm	min.	max.	
NA-1447	**1T6 U0-U2 W A XW-P**	TPU	white	•	0.8	4	8	6	6	-30	110	MF
NA-1448	**2M5 U0-U2 W A XW-P**	TPU	white	•	1.3	4	8	6	12	-30	110	MF
NA-1426	**2M5 U0-U2 blue A XW-P**	TPU	blue	•	1.3	4	8	6	12	-30	110	MF

[1] Minimum radius / pulley diameter is dependent on the joint recommended by Chiorino.
[2] EL series: pull for 8% elongation.
[3] Conveying surface coefficient of friction: **LF** low, **MF** medium, **HF** high

Performance line

Code	Type	Conveying surface coating		Perm. antistatic	Total thickness	Knife edge min. radius [1]	Min. pulley diameter [1]	Pull for 1% elong. [2]	Max. admiss. pull	Temperature resistance °C		Coeff. of friction [3]
		Material	Colour		mm	mm	mm	N/mm	N/mm	min.	max.	
NA-945	**1M5 U0-U2 W A**	TPU	white	•	0.7	3	6	5	5	-20	100	LF
NA-549	**2M5 U0-U1 W S A**	TPU	white	•	1.3	4	8	6	12	-20	100	HF
NA-1069	**2M5 U0-U1 blue S A**	TPU	blue	•	1.3	4	8	6	12	-20	100	HF
NA-696	**2M5 U0-U2 LF W A**	TPU	white	•	1.3	4	8	6	12	-20	100	LF
NA-1290	**2M6 U0-U2 GS W**	TPU	white		1.3	6	12	6	12	-20	100	MF
NA-1451	**2M6 U0-U2 GS DB**	TPU	dark blue		1.3	6	12	6	12	-20	100	MF
NA-801	**2M12 U0-U3 R W A**	TPU	white	•	1.7	-	40	12	24	-20	100	LF
NA-887	**2M12 U0-U10 W A**	TPU	white	•	2.4	-	50	12	24	-20	100	LF
NA-241	**2M12 V5-V-U10 W**	TPU	white	•	3.5	-	80	12	24	-10	60	LF
NA-1010	**2M12 U0-U15 LT W A**	TPU	white	•	6.0	-	50	12	24	-20	100	MF

FD™ Food Duty

NA-1325	**2MT12 U0-U3 FD2.3**	TPU	light blue		2.3	-	60	12	24	-10	80	MF
NA-1333	**2T12 U0-U3 FD2.5**	TPU	light blue		2.5	-	50	12	24	-10	80	MF
NA-1332	**2T12 V5-U3 FD2.8**	TPU	light blue		2.8	-	80	12	24	-10	80	MF

DET Detectable belts

NA-1379	**EL4-U20 blue DET**	TPU	dark blue		2.0	-	10	4	4	-30	60	MF
NA-1323	**EL6-U30 blue DET**	TPU	dark blue		3.0	-	20	6	6	-30	60	MF
NA-1373	**2M5 U0-U2 blue DET**	TPU	dark blue	•	1.3	4	8	5	10	-30	100	MF
NA-1427	**2M5 U0-U2 PN blue DET**	TPU	dark blue	•	1.6	4	8	5	10	-30	100	MF
NA-1474	**2MT5 U0-U2 blue DET**	TPU	dark blue	•	1.4	4	8	5	10	-30	100	MF
NA-1374	**2T12 U0-U2 blue DET**	TPU	dark blue	•	1.6	-	25	12	24	-30	100	MF
NA-1406	**3M8 U0-U5 blue DET**	TPU	dark blue	•	2.3	-	60	8	16	-30	100	MF

DET Detectable positive drive belts

Code	Type	Material	Colour	Total thickness	Pitch	Tooth section	Tooth length	Min. diameter[1]	Pull for 1% elongation	Temperature resistance	
				mm	mm	mm	mm	mm	N/mm	min. °C	max. °C
NA-1482F_D6	**Compact Minidrive 15/20 A blue DET**	TPU	dark blue	1.5	20	6 x 4	72	20	10	-30	90
NA-1461F_D6	**Compact Minidrive 15/20 blue DET**	TPU	dark blue	1.5	20	6 x 4	72	25	5	-30	90
NA-1460C_D13	**Compact Drive 25/40 blue DET**	TPU	dark blue	2.5	40	13 x 8	72	80	8	-30	90

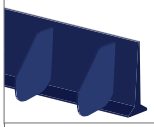
DET Detectable round belts

Code	Type	Material	Colour	Surface	Hardness	Diameter	Min. pulley diam.	Pull for 8% elong.	Temperature resistance °C	
					Sh.A	mm	mm	N	min. °C	max. °C
ES-790	**RU-4 blue DET**	TPU	dark blue	smooth	85	4	35	30	-20	60
ES-791	**RU-6 blue DET**	TPU	dark blue	smooth	85	6	50	70	-20	60
ES-792	**RU-8 blue DET**	TPU	dark blue	smooth	85	8	70	130	-20	60

HP Transversal profiles and sidewalls

Code	Type	Dimensions b x h	Material	Hardness	Min. transversal pitch	Min. transversal diameter [4]
		mm		Sh A / Sh D	mm	mm
ES-543	**L20 U HP blue**	10 x 20	TPU HP®	70 Sh A	40	40
ES-546	**L30 U HP blue**	10 x 30	TPU HP®	70 Sh A	40	40
ES-549	**L40 U HP blue**	10 x 40	TPU HP®	70 Sh A	40	40
ES-535	**L50 U HP blue**	10 x 50	TPU HP®	70 Sh A	40	40
ES-538	**L80 U HP blue**	10 x 80	TPU HP®	70 Sh A	40	40
ES-731	**L80 U HP blue 55D**	10 x 80	TPU HP®	55 Sh D	40	40

ES-563	**T20 U HP blue**	10 x 20	TPU HP®	70 Sh A	40	40
ES-560	**T30 U HP blue**	10 x 30	TPU HP®	70 Sh A	40	40
ES-557	**T40 U HP blue**	10 x 40	TPU HP®	70 Sh A	40	40
ES-554	**T50 U HP blue**	10 x 50	TPU HP®	70 Sh A	40	40
ES-534	**T60 U HP blue**	10 x 60	TPU HP®	70 Sh A	40	40
ES-713	**T50 U HP blue 55D**	10 x 50	TPU HP®	55 Sh D	40	40
ES-793	**T100 U HP blue 55MD** [5]	10 x 100	TPU HP®	55 Sh D	40	50
ES-785	**T120 U HP blue 55MD** [5]	10 x 120	TPU HP®	55 Sh D	40	50
ES-856	**T80 U HP RG blue 55MD** [5]	10 x 80	TPU HP®	55 Sh D	40	50
ES-855	**T100 U HP RG blue 55MD** [5]	10 x 100	TPU HP®	55 Sh D	40	50
ES-854	**T120 U HP RG blue 55MD** [5]	10 x 120	TPU HP®	55 Sh D	40	50



ES-840	**TS80 U HP blue 55MD** [5]	10 x 80	TPU HP®	55 Sh D	200-250	40
ES-841	**TS100 U HP blue 55MD** [5]	10 x 100	TPU HP®	55 Sh D	200-250	40
ES-842	**TS120 U HP blue 55MD** [5]	10 x 120	TPU HP®	55 Sh D	200-250	40

Code	Type	Dimensions Pitch	Width	Height	Material	Hardness	Thickness	Minimum diameter [4]
		mm	mm	mm		Sh A	mm	mm
ES-707	**C-U 10/20 HP blue**	24	22	20	TPU HP®	85	1.6	50
ES-708	**C-U 10/30 HP blue**	24	22	30	TPU HP®	85	1.6	70
ES-709	**C-U 10/40 HP blue**	24	22	40	TPU HP®	85	1.6	100
ES-710	**C-U 10/50 HP blue**	24	22	50	TPU HP®	85	1.6	120
ES-711	**C-U 20/60 HP blue**	50	42	60	TPU HP®	85	1.6	150
ES-712	**C-U 20/80 HP blue**	50	42	80	TPU HP®	85	1.6	190

[4] Minimum pulley diameters referred to environment conditions of 20°C.
[5] Available in 800 mm lenght bars.

CHIORINO AFFILIATED COMPANIES

America
CHIORINO AMERICA
Newark, DE
Tel. +1-302-292-1906
info@chiorino.us
www.chiorino.us

Australia
CHIORINO AUSTRALIA - Brisbane
Tel. +61-7-3274 1900
sales@chiorino.com.au
www.chiorino.com.au

Benelux
CHIORINO BENELUX B.V. - Utrecht,
The Netherlands
Tel. +31-30-2413060
chiorino@chiorino.nl
www.chiorino.nl

Byelorussia
CHIORINO-K - Minsk
Tel. +375-17-2804578
general@chiorino.ru
www.chiorino.ru

China
CHIORINO ASIA Ltd.
Hong Kong
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info@chiorino.asia
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CHIORINO LIAISON OFFICE, Shanghai
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France
CHIORINO SAS - Lagny, Paris
Tel. +33-1-64304075
chiorino.paris@chiorino.fr
www.chiorino.fr

Germany
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www.chiorino.de

Hungary
CHIORINO Kft. - Szigetszentmiklós,
Budapest
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mail@chiorino.hu
www.chiorino.hu

India
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chiorinoveneto@chiorino.com

Poland
CHIORINO Sp. z o.o. - Bydgoszcz
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chiorino@chiorino.com.pl
www.chiorino.com.pl

Portugal
CHIORINO PORTUGAL, LDA
Alfena Valongo, Porto
Tel. +351-229684442
geral@chiorino.pt
www.chiorino.pt

Romania
CHIORINO srl - Cluj Napoca
Tel. +40-264-432977
chiorino@chiorino.ro
www.chiorino.ro

South Africa
CHIORINO SOUTH AFRICA (PTY) LTD.
Johannesburg
Tel. +27-11-3971268
sales@chiorino.co.za
www.chiorino.com

Spain
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Tel. +34-93-5860480
chiorino@chiorino.es
www.chiorino.es

Switzerland
CHIORINO SCHWEIZ GmbH - Wetzikon
Tel. +41-(0)43-3116001
info@chiorino.ch
www.chiorino.ch

United Kingdom
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Tel. +44-1977-691880
sales@chiorino.co.uk
www.chiorino.co.uk

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CHIORINO S.p.A.
Via S. Agata, 9
I-13900 Biella, Italy
Tel. +39 015 8489 1
Fax +39 015 849 61 61
chiorino@chiorino.com
www.chiorino.com

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